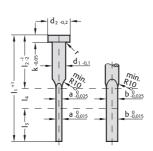
Flat ejector pin, hardened, similar to DIN ISO 8693



263.1.



Material:

WS Order No 263.1. Hardness: Shaft 60 ± 2 HRC Head 45 ± 5 HRC

WS = Alloy Tool Steel

Material No 1.2210, 1.2516, 1.2842 or similar.

Characteristics: Hard and tough tool steel, medium wear resistance.

Execution:

Shank hardened and precision ground. Head hot upset-forged.

Note:

Special dimensions a and b available on request.

263.1. Flat ejector pin, hardened, similar to DIN ISO 8693

d_1	4	4.2	4.2	4.2	5	5	5	6	6	6	6	8	8	8	10	10	12	12
d ₂	- 8	- 8	8	8	10	10	10	12	12	12	12	14	14	14	16	16	18	18
k	3	3	3	3	3	3	3	5	5	5	5	5	5	5	5	5	7	7
r	0.3	0.3	0.3	0.3	0.3	0.3	0.3	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.8	0.8
a	1	0.8	1	1.2	1	1.2	1.5	1	1.2	1.5	2	1.2	1.5	2	1.5	2	2	2.5
b	3.5	3.8	3.8	3.8	4.5	4.5	4.5	5.5	5.5	5.5	5.5	7.5	7.5	7.5	9.5	9.5	11.5	11.5
I 1 I2 I3 I4																		
63 30 25 10	•	•	•															
80 40 30 10	•	•	•	•	•	•		•	•									
100 50 40 10	•	•	•	•	•	•			•	•	•	•						
125 60 50 15	•	•	•	•	•	•	•	•	•	•	•	•	•					
160 80 50 30			•	•	•						•	•	•					
200 100 60 40								•					•				•	•
250 125 60 65													•	•	•		•	
315 160 70 85																•	•	•

Ordering Code (example):

Flat ejector pin, hardened, similar to DIN ISO 8693	=263.1.
Width a	1 mm = 10.
Length b	3.5 mm= 035.
Length I ₁	63 mm = 063
Order No	=263.1.10.035.063

Subject to alteration 77