## Flat ejector pin, nitrided, similar to DIN ISO 8693

## Material:

263.8.

NWA
Order No 263.8.
Hardness:
Shaft* $\geq 950$ HV 0,3
Head $45 \pm 5$ HRC
Core strength > $1400 \mathrm{~N} / \mathrm{mm}^{2}$
NWA = Hot-Work Tool SteelSuitable for Nitriding
Material No 1.2344 or similar.
Characteristics: Chrome-Molybdenum-Chrome-Molybdenum-Vanadium hot working die steel; core strength: $>1400 \mathrm{~N} / \mathrm{mm}^{2}$;
temperature resistant up to $650^{\circ} \mathrm{C}$; surface hardness (nitrided) $\geqq 950$ HV 0,3.

## Execution:

Shank nitrided and precision ground. Head hot upset-forged.
Note:
*Owing to thinness of nitrided skin, hardness testing on shank restricted to Vickers only. Test load $=3 \mathrm{~N}$ max.
Special dimensions $a$ and $b$ available on request.


### 263.8. Flat ejector pin, nitrided, similar to DIN ISO 8693



## Ordering Code (example):

Flat ejector pin, nitrided, similar to DIN ISO 8693

